Fig. 1

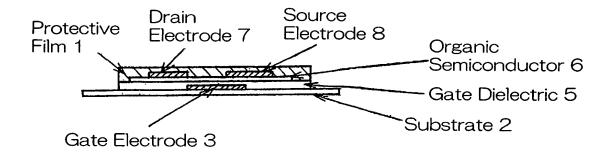


Fig. 2

Cathode

Electron
Transport Layer

Light Emitting Layer

Hole Transport Layer

Anode
(Transparent Electrode)

Transparent Substrate

Emitting

Fig. 3 Cathode 17 Electron Transport K Layer 16 4 Light Emitting Layer 15 K Hole Transport Layer 14 Anode (Transparent Electrode) 13 Protective Film 11 Transparent Polymer Film 12 (Substrate) **Emitting**

Fig. 4

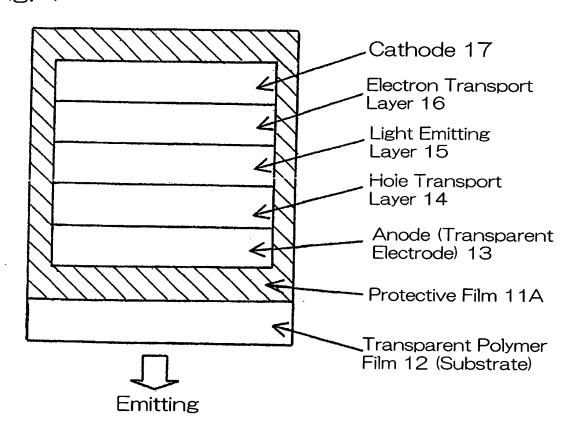


Fig. 5

